A YEAR OF INNOVATION

2023 saw the successful launch of the RIA 5.0 from RIA-USA, our U.S.-based manufacturing facility in Cedar City, Utah. It’s always been a dream of mine to build firearms in the United States, and I’m proud to say it’s finally a reality.

We pride ourselves on listening to our customers, to ensure we’re bringing them the quality products they want. Which is why in late 2023, we released the RIA 5.0E. The “E” stands for enhanced. The enhancements come in the form of NEW optics cuts and plates for easy customization, and an updated barrel that’s crafted with improved materials and slide geometry. And finally, we gave it our Armor Series coating. You asked, we delivered.

2024 will bring more exciting products to our already great line up of firearms – starting with the expansion of our STK striker-fired pistol line – which delivers all the advantages of metal for the price of a polymer. The STK line will be part of our Armor Series and provide options for a FS, MS and CS. And that’s just the beginning. We have much more planned for the coming year and beyond. Keep your eye on armscor.com/new-products for the latest.

We know none of this would have been possible without you, our fans and supporters. Thank you so much for giving us your feedback over the years. It’s how we grow and how we can deliver the type of products you’re looking for. As always, thank you for your support and feedback. You keep talking and we’ll keep listening.

Martin Tuason
Armscor President & CEO

// TABLE OF CONTENTS

PISTOLS
TCM / ARMOR SERIES 1
TAC SERIES 3
ROCK SERIES 5
GI SERIES 9
BRR SERIES 11
XT SERIES 13
PRO SERIES 15
REVOLVER SERIES 17
MAPP SERIES 19

RIFLES
RIA-USA 23
RIA-5.0 SERIES 25
STK100 27
AMMO 29
ACCESSORIES 33
ADVANCED TACTICAL 35
PROTECT WHAT MATTERS.

When choosing a firearm for home defense, think about what matters. Accuracy. Light recoil. Ease of use. Velocity. The TCM checks all those boxes and is so easy to handle, anyone in the family can use it. Each TCM model comes with a high capacity 17-round magazine and fires our proprietary 22TCM round, which has been reimagined in full nickel for improved performance.

TCM ARMOR SERIES

INTRODUCING ARMOR SERIES: SURFACE TREATMENT MADE TO LAST.

Rock Island Armory firearms have always been tough and durable. Now, select models are entering an entirely different league. If you see the Armor Series icon, it means that model is available with a diamond-like carbon coating designed to drastically increase reliability, durability, and performance.

DURABILITY IS BAKED RIGHT IN.

This isn’t a spray-on coating that will eventually wear off. Armor Series is an advanced surface treatment that applies a clean, dry lubrication that results in permanent hardness while eliminating the need for oils or greases.

ARMOR SERIES ADVANTAGES.

+ Increases Reliability
+ Reduces Maintenance
+ Improves Wear Resistance
+ Enhances Corrosion Protection
+ Reduces Holster Wear

<table>
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+ Reduces Maintenance
+ Improves Wear Resistance
+ Enhances Corrosion Protection
+ Reduces Holster Wear
TAC SERIES
LET'S GET TACTICAL.

TAC ULTRA FS COMBO
ITEM CODE: 56635
CALIBER: 9MM/22TCM9R
CAPACITY: 10
BARREL LENGTH: 5"

TAC ULTRA MS HC COMBO
ITEM CODE: 56632
CALIBER: 9MM/22TCM9R
CAPACITY: 17
BARREL LENGTH: 4.2"

TAC ULTRA HC THREADED
ITEM CODE: 56862
CALIBER: 10MM
CAPACITY: 16
BARREL LENGTH: 5.5"

TAC ULTRA FS
ITEM CODE: 51485
CALIBER: 45ACP
CAPACITY: 8
BARREL LENGTH: 5"

TAC STANDARD FS
ITEM CODE: 51484
CALIBER: 45ACP
CAPACITY: 8
BARREL LENGTH: 5"

TAC ULTRA FS HC
ITEM CODE: 51994
CALIBER: 10MM
CAPACITY: 8
BARREL LENGTH: 4.2"

TAC ULTRA FS HC
ITEM CODE: 51567
CALIBER: 45ACP
CAPACITY: 13
BARREL LENGTH: 5"

TAC ULTRA CS
ITEM CODE: 51470
CALIBER: 45ACP
CAPACITY: 7
BARREL LENGTH: 3.6"

TAC ULTRA FS
ITEM CODE: 51679
CALIBER: 9MM
CAPACITY: 17
BARREL LENGTH: 5"

TAC ULTRA MS
ITEM CODE: 51700
CALIBER: 9MM
CAPACITY: 8
BARREL LENGTH: 3.6"

ROCK ISLAND ARMORY’S MOST VERSATILE, ALL-AROUND 1911
If you’re serious about 1911s, you need to get serious about owning a TAC. Impressive power in a package small enough to maneuver in tight spaces, the TAC is sure to be a welcome addition to your self-defense arsenal.
ROCK SERIES
SHOOT SMART. SHOOT A ROCK.

ROCK STAINLESS STANDARD FS
- Item Code: 59805
- Caliber: 9MM
- Capacity: 10
- Barrel Length: 5"

ROCK ULTRA FS
- Item Code: 56865
- Caliber: 10MM
- Capacity: 8
- Barrel Length: 5"

ROCK ULTRA HC
- Item Code: 52009
- Caliber: 10MM
- Capacity: 16
- Barrel Length: 5"

ROCK ULTRA FS COMBO
- Item Code: 56636
- Caliber: 9MM/22TCM9R
- Capacity: 10
- Barrel Length: 5"

ROCK ULTRA FS COMBO
- Item Code: 56633
- Caliber: 9MM/22TCM9R
- Capacity: 8
- Barrel Length: 3.6"
ROCK ULTRA CCO COMBO
ITEM CODE: 51857
CALIBER: 45ACP
CAPACITY: 8
BARREL LENGTH: 5"

ROCK STANDARD FS
ITEM CODE: 51431
CALIBER: 45ACP
CAPACITY: 8
BARREL LENGTH: 5"

ROCK ULTRA FS
ITEM CODE: 51447
CALIBER: 45ACP
CAPACITY: 8
BARREL LENGTH: 5"

ROCK ULTRA CS
ITEM CODE: 51623
CALIBER: 9MM
CAPACITY: 10
BARREL LENGTH: 5"

ROCK ULTRA FS
ITEM CODE: 51632
CALIBER: 9MM
CAPACITY: 10
BARREL LENGTH: 5"

ROCK STANDARD FS 2-TONE
ITEM CODE: 51429
CALIBER: 45ACP
CAPACITY: 7
BARREL LENGTH: 3.6"


The Rock series is built in the traditional 70 series design with the addition of next level upgrades. Like all Rock Island 1911s, each is built using 4140 ordnance steel on the industry’s best CNC machines while being hand-fitted and tested to strict tolerance guidelines for unmatched quality and value.

Caliber choices include 45acp, 10mm, 40 S&W and 9mm. Each Rock series 1911 includes upgraded rear sights with front sight options depending on model choice. Skeletonized hammers and triggers with adjustable over travel stop are offered on every model along, with ambidextrous safety on all with the exception of CCO (51857) and CS-L (51585). Combine this with multiple choices in size and you have one of the most versatile 1911 designs you can buy.
SIMPLE, RELIABLE AND DURABLE. 

GI STANDARD FS 
ITEM CODE: 51473 
CALIBER: 45ACP 
CAPACITY: 8 
BARREL LENGTH: 5" 

GI STANDARD FS THREAD 
ITEM CODE: 51413 
CALIBER: 45ACP 
CAPACITY: 8 
BARREL LENGTH: 5.5" 

GI STANDARD FS HC 
ITEM CODE: 51433 
CALIBER: 45ACP 
CAPACITY: 8 
BARREL LENGTH: 5" 

GI STANDARD FS MATTE NICKEL 
ITEM CODE: 56118 
CALIBER: 45ACP 
CAPACITY: 8 
BARREL LENGTH: 5" 

GI STANDARD CS 
ITEM CODE: 51457 
CALIBER: 45ACP 
CAPACITY: 7 
BARREL LENGTH: 3.5" 

GI STANDARD MS 
ITEM CODE: 51487 
CALIBER: 45ACP 
CAPACITY: 8 
BARREL LENGTH: 4.2" 

GI STANDARD CS NICKEL 
ITEM CODE: 51456 
CALIBER: 45ACP 
CAPACITY: 8 
BARREL LENGTH: 4.2" 

GI STANDARD FS NICKEL 
ITEM CODE: 51436 
CALIBER: 45ACP 
CAPACITY: 8 
BARREL LENGTH: 5" 

GI STANDARD FS NICKEL MATTE 
ITEM CODE: 56117 
CALIBER: 45ACP 
CAPACITY: 8 
BARREL LENGTH: 5" 

GI STANDARD FS NICKEL MATTE 
ITEM CODE: 51435 
CALIBER: 45ACP 
CAPACITY: 8 
BARREL LENGTH: 5" 

DURABLE 70 SERIES DESIGN. 

The GI series provides a wide range of options in caliber, finish and size, making it one of our most versatile and durable options at a price that welcomes the budget of any prospective 1911 buyer. The frame and slide are built from 4140 steel and include button rifled barrels. Plus, each pistol is hand fitted and inspected to strict tolerances.
BBR SERIES

NO NONSENSE 1911s PACKED INTO A TRUE COMPACT.

BBR 3.10 9MM

ITEM CODE 56639
CALIBER 9MM
CAPACITY 10
BARREL LENGTH 3.1"

BBR 3.10

ITEM CODE 5111
CALIBER 45ACP
CAPACITY 10
BARREL LENGTH 3.1"

BBR STANDARD

ITEM CODE 57020
CALIBER 380ACP
CAPACITY 7
BARREL LENGTH 3.7"

DON’T LET THE SIZE FOOL YOU.

What does decades building the world’s most reliable, well-optioned, no-nonsense 1911s looked like? The answer is a 51912 BBR Standard. Since then, it has expanded into our full lineup of concealed-carry options known as the “Baby Rock” series.

While engineered for carry and storage in the smallest form, the Baby Rock series is built with all the right options for a functional personal defense firearm. It’s caliber choices include 45ACP, 380ACP and 9mm with capacities of 7, 8 and 10.

It’s all backed by our steadfast hands-on quality control.

Don’t let the name fool you.

This is no baby.
XT SERIES

A 1911 MAGNUM?
BELIEVE IT; IT'S REAL.

Go from basic to badass with Rock Island Armory's XT series. We took its original one-caliber design and cranked it up to a well-optioned, high-quality, multi-caliber force to be reckoned with.

The XT series is engineered with a pinned solid-state barrel design and delayed blow back slide that rivals accuracy. The 22MAG series is backed by Rock Island Armory's closely managed and hand-fitted quality process.

Need extra? Get XTra.

XT 22 STANDARD COMBO
ITEM CODE: 51937
CALIBER: 22LR/45ACP
CAPACITY: 10/8
BARREL LENGTH: 5"

XT 22 MAGNUM
ITEM CODE: 51996
CALIBER: 22MAG
CAPACITY: 14
BARREL LENGTH: 5"

XT 22 MAGNUM TARGET
ITEM CODE: 56789
CALIBER: 22MAG
CAPACITY: 14
BARREL LENGTH: 5"

XT 22 MAGNUM PRO
ITEM CODE: 56790
CALIBER: 22MAG
CAPACITY: 14
BARREL LENGTH: 5"

THE XT SERIES DELIVERS. TRY IT TO BELIEVE IT.
MATCH-CLASS PERFORMANCE. NO GUNSMITH REQUIRED.

PRO SERIES

PERFORM AT COMPETITION LEVEL RIGHT OUT OF THE BOX.

The master gunsmiths of the Medallion shop deliver a perfectly harmonized match class 1911 straight to your dealer ready for competition and without the risk of time and error.

The popular Pro Match Series is the product of decades of 1911 knowledge and mastery into the Medallion shop. Many who purchase a 1911 - in any form, look for a local or national gunsmith to perform the finishing touches on their factory pistol to turn it into a match class race gun.

This takes time, incurs uncertain cost and voids any warranty. With thousands of Rock quality frames, slides and parts to choose from, the Medallion shop master gunsmiths have a distinct advantage in being able to marry and tune the best components that will perform with total perfection. This series includes caliber choices of 45 ACP, 40 S&W, 10mm and 9mm.
**REVOLVER SERIES**

Wrap your hand around a revolver with soul.

<table>
<thead>
<tr>
<th>Model</th>
<th>Item Code</th>
<th>Caliber</th>
<th>Capacity</th>
<th>Barrel Length</th>
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<td>51261</td>
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<td>2”</td>
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<td>M206 SPURLESS MATTE NICKEL</td>
<td>51289</td>
<td>.38 Special</td>
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</table>
**MAPP SERIES**

YOU’RE NEVER LOST WHEN YOU HAVE A MAPP.

**MAPP FS**

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<tr>
<th>ITEM CODE</th>
<th>CALIBER</th>
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<tr>
<td>51655</td>
<td>9mm</td>
<td>16</td>
<td>4.5”</td>
</tr>
</tbody>
</table>

NEED HELP FINDING YOUR TARGET? GET A MAPP.

The MAPP series provides a light, durable and capable double action service grade pistol for concealed carry and self-defense.

The MAPP-FS comes standard with a generous front rail, deeply cut beavertail and a curved trigger for better ergonomics to help you acquire your target faster and with greater precision.

Possessing a caliber of 9mm, 16 round capacity, polymer frame, and an accessory light rail to add to its usability, the MAPP-FS is one duty-ready firearm worthy of swearing in.
RIFLES

ZERO IN ON AFFORDABLE ACCURACY.

GET A RIFLE THAT TICKS ALL THE BOXES WITHOUT BREAKING THE BANK.

Whether you’re an experienced shooter or just starting out, our semi-automatic and bolt action rifles will exceed your expectations. With Rock Island Armory’s 22LR rifles, you’ll experience precision, power, and unmatched performance. Rock Island Armory is here to deliver the perfect combination of quality and affordability, so you can have the best shooting experience possible.
Amsec and Rock Island Armory’s expansion into the U.S. market in 1985 was only the start. Now, we have RIA-USA added into our family of brands as our commitment to excellence continues with the launch of our line of premium firearms made entirely on U.S. soil.

Like all Rock Island Armory products, RIA-USA products are backed by our industry-leading Limited Lifetime Warranty.

We have big plans to turn the shooting sports industry on its head and we appreciate you being along for the ride. Hang on... we’re just getting started.
Introducing the RIA 5.0E – the “E” stands for enhanced. That means NEW optics cuts and plates for easy customization and an updated barrel that’s crafted with improved materials and slide geometry. It features aggressive serrations for easier manipulation. Combine this with an upgraded elite-series finish, and you have improved performance with a whole lot of visual appeal with attitude. Hand crafted for the ultimate in fit and finish, it’s our masterpiece. A perfect 10.
STRIKER-FIRED PISTOL FANS, REJOICE.

The STK Series is turning heads among striker-fired pistol fans. Equipped with aluminum frames and grips that add enough weight to reduce felt recoil, but are still light weight and comfortable enough to carry all day.

Chambered in 9MM, with 10, 15, and 17-round capacities. And featuring grips angled like a 1911 to give you greater control. The STK Series gives you all the advantages of metal, for the price of polymer.
AMMO

AMMO DESIGNED FOR THE WAY YOU SHOOT.

ARMSCOR GOLD
AT THE PREMIUM CHOICE.

ARMSCOR TROPHY CLASS
AT GAME STOPPING PERFORMANCE, EVERY TIME.
Sometimes, you only get one shot. Make it count with Armscor Trophy Class Ammunition designed for long-range accuracy and top performance no matter what you’re hunting for.

ARMSCOR RANGE
AT SMART VALUE. SMART CHOICE.
Our range ammo makes it affordable to fire round after round to sharpen your skills and fuel your passion.

CENTERFIRE PISTOL

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<tr>
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### BRASS

Kick some brass with a variety of high-grade cases that are precision engineered. They’re ready to load and give you reliable performance every time you pull the trigger.

- .22 TCM U/P
- .380ACP U/P
- .9mm U/P
- .357Mag U/P
- .40S&W U/P
- .10mm U/P

### BULLETS

Our bullets are made with pride to deliver performance down range with each shot. Known for precise tolerances, each load is built for accuracy.

- .45LC U/P
- .45ACP U/P
- .30M1 U/P
- .223/5.56 U/P
- .300AAC U/P
- .308/7.62*51 U/P

- .22 TCM 40gr JHP
- .380 ACP 95gr FMJ
- .9mm 115gr FMJ
- .9mm 124gr FMJ
- .38/357 158gr FMJ
- .38/357 125gr FMJ
- .40S&W/10mm 180gr FMJ
- .45 ACP 230gr FMJ
- .30M1 100gr FMJ
- .223 62gr FMJ
- .223/5.56 55gr FMJ
- .308/7.62 147gr FMJ
ACCESSORIES
ALL THE STUFF YOU NEED.

RIFLES
9MM OF PURE HEAVEN.

ACCESSORIES
ALL THE STUFF YOU NEED.

KNIVES
You never know what you’ll run into out there. Be ready.

GRIPS
Getting the proper grip on your gun is key.
We have options in rubber, wood, pearl and more.

PARTS KIT
Need parts? We have parts from mainsprings to trigger upgrades to full parts kits.

MAGAZINES
You’ll never think twice when you have a reliable magazine.
No matter what you shoot, we have you covered.

TO SEE ALL AVAILABLE ACCESSORIES GO TO: ARMSCOR.COM/PARTS-ACCESSORIES
check out all ria FIREARMS, KITS, ACCESSORIES, AMMO AND MORE.
We have a ridiculous amount of confidence in our products. So much so that we offer a Limited Lifetime Warranty for as long as you own your gun. Ridiculous? Maybe. But we want you to be a customer for life.