

#### A YEAR OF INNOVATION

2023 saw the successful launch of the RIA 5.0 from RIA-USA, our U.S.-based manufacturing facility in Cedar City, Utah. It's always been a dream of mine to build firearms in the United States, and I'm proud to say it's finally a reality.

We pride ourselves on listening to our customers, to ensure we're bringing them the quality products they want. Which is why in late 2023, we released the RIA 5.0E. The "E" stands for enhanced. The enhancements come in the form of NEW optics cuts and plates for easy customization, and an updated barrel that's crafted with improved materials and slide geometry. And finally, we gave it our Armor Series coating. You asked, we delivered.

2024 will bring more exciting products to our already great line up of firearms – starting with the expansion of our STK striker-fired pistol line – which delivers all the advantages of metal for the price of a polymer. The STK line will be part of our Armor Series and provide options for a FS, MS and CS. And that's just the beginning. We have much more planned for the coming year and beyond. Keep your eye on armscor.com/new-products for the latest.

We know none of this would have been possible without you, our fans and supporters. Thank you so much for giving us your feedback over the years. It's how we grow and how we can deliver the type of products you're looking for. As always, thank you for your support and feedback. You keep talking and we'll keep listening.

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Martin Tuason
Armscor President & CEO







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# TCM ARMOR SERIES

### PROTECT WHAT MATTERS.

When choosing a firearm for home defense, think about what matters. Accuracy. Light recoil. Ease of use. Velocity. The TCM checks all those boxes and is so easy to handle, anyone in the family can use it. Each TCM model comes with a high capacity 17-round magazine and fires our proprietary 22TCM round, which has been reimagined in full nickel for improved performance.



#### TCM STANDARD FS HC

CAPACITY

BARREL LENGTH



#### **TCM STANDARD FS**

22TCM



#### TCM STANDARD MS

22TCM

BARREL LENGTH



#### **TCM PREMIUM FS**

## ARMORSERIES

#### **INTRODUCING ARMOR SERIES: SURFACE TREATMENT MADE TO LAST.**

Rock Island Armory firearms have always been tough and durable. Now, select models are entering an entirely different league. If you see the Armor Series icon, it means that model is available with a diamond-like carbon coating designed to drastically increase reliability, durability, and performance.

#### **DURABILITY IS BAKED RIGHT IN.**

This isn't a spray-on coating that will eventually wear off. Armor Series is an advanced surface treatment that applies a clean, dry lubrication that results in permanent hardness while eliminating the need for oils or greases.

#### ARMOR SERIES ADVANTAGES.

- + Increases Reliability
- + Reduces Maintenance
- + Improves Wear Resistance
- + Enhances Corrosion Protection
- + Reduces Holster Wear







#### TAC ULTRA FS COMBO

CAPACITY BARREL LENGTH



#### TAC ULTRA MS HC COMBO

CAPACITY BARREL LENGTH



#### TAC ULTRA HC THREADED

CALIBER CAPACITY BARREL LENGTH

CR) CALIFORNIA COMPLIANT MA MASSACHUSETTS COMPLIANT MD MARYLAND COMPLIANT





#### TAC STANDARD FS

45ACP



#### TAC ULTRA FS

CAPACITY BARREL LENGTH 45ACP



#### TAC ULTRA FS

CAPACITY BARREL LENGTH 10MM



#### TAC ULTRA FS HC



#### TAC ULTRA FS HC

CALIBER CAPACITY



#### TAC ULTRA MS

ITEM CODE CALIBER CAPACITY BARREL LENGTH 51994



#### TAC ULTRA CS

45ACP

CAPACITY BARREL LENGTH



CALIBER CAPACITY BARREL LENGTH

#### **ROCK ISLAND ARMORY'S MOST VERSATILE, ALL-AROUND 1911**

If you're serious about 1911s, you need to get serious about owning a TAC. Impressive power in a package small enough to maneuver in tight spaces, the TAC is sure to be a welcome addition to your self-defense arsenal.

# **ROCK SERIES**





#### **ROCK STAINLESS STANDARD FS**



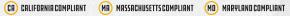
#### **ROCK STAINLESS STANDARD FS**



#### **ROCK STAINLESS STANDARD CS**

CALIBER CAPACITY BARREL LENGTH











#### **ROCK ULTRA FS**



#### **ROCK ULTRA HC**



#### ROCK STAINLESS STANDARD CS (B)

45ACP 7



#### **ROCK ULTRA FS**



**ROCK ULTRA CCO** 

CALIBER CAPACITY BARREL LENGTH 45ACP



#### **ROCK ULTRA CS-L**





#### ROCK STANDARD FS CERAKOTE (9)

45ACP



#### ROCK ULTRA CS-L COMBO

9MM/22TCM9R 8 3.6"



#### **EFS STAINLESS STEEL 1911 FS**



#### ROCK ULTRA CCO COMBO

9MM/22TCM9R



#### **ROCK STANDARD FS**

BARREL LENGTH 45ACP



#### **ROCK STANDARD FS MATTE NICKLE**

ITEM CODE CAPACITY BARREL LENGTH



#### **ROCK ULTRA FS**

ITEM CODE CAPACITY BARREL LENGTH 45ACP



#### **ROCK ULTRA MS**

BARREL LENGTH 51487



#### **ROCK ULTRA CS**

45ACP

ITEM CODE

51479

CAPACITY CALIBER BARREL LENGTH

3.6"



#### **ROCK STANDARD FS**

51632



#### **ROCK STANDARD CS**

45ACP



#### **ROCK ULTRA FS**

51623

9MM

CAPACITY



#### **ROCK STANDARD FS 2-TONE**

ITEM CODE

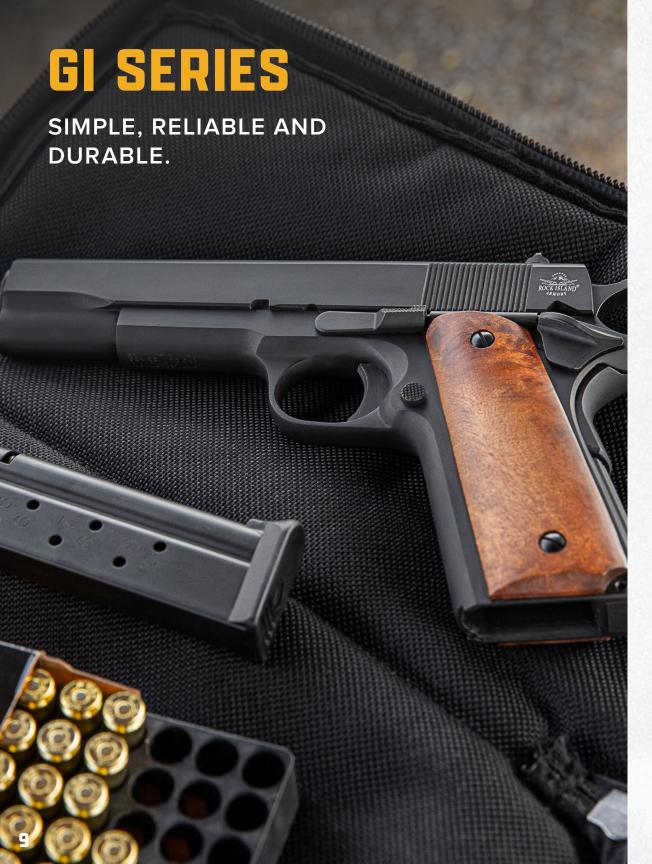
CAPACITY BARREL LENGTH

#### **ROCK ISLAND ARMORY'S MOST WELL OPTIONED** LINE OF 1911 PISTOL BUILT IN THE TRADITIONAL 70 SERIES DESIGN.

Bells? Check. Whistles? Check. The Rock Series is our most well-optioned line of 1911s. Upgraded rear sights. Skeletonized hammers and triggers and more. Get the idea? Then get a Rock.

The Rock series is built in the traditional 70 series design with the addition of next level upgrades. Like all Rock Island 1911s, each is built using 4140 ordnance steel on the industry's best CNC machines while being hand-fitted and tested to strict tolerance guidelines for unmatched quality and value.

Caliber choices include 45acp, 10mm, 40 S&W and 9mm. Each Rock series 1911 includes upgraded rear sights with front sight options depending on model choice. Skeletonized hammers and triggers with adjustable over travel stop are offered on every model along, with ambidextrous safety on all with the exception of CCO (51857) and CS-L (51585). Combine this with multiple choices in size and you have one of the most versatile 1911 designs you can buy.





#### GI STANDARD FS

51473

CAPACITY BARREL LENGTH



#### **GI STANDARD FS THREADED**

45ACP



#### **GI STANDARD FS HC**

51413

CAPACITY BARREL LENGTH

(CA) CALIFORNIA COMPLIANT (MA) MASSACHUSETTS COMPLIANT (MD) MARYLAND COMPLIANT





#### GI STANDARD CS

45ACP



#### **GI STANDARD MS**

45ACP

BARREL LENGTH



#### GI STANDARD FS

38 SUPER

CALIBER CAPACITY BARREL LENGTH



#### GI STANDARD FS



#### GI STANDARD FS MATTE NICKEL (9)

CALIBER CAPACITY BARREL LENGTH



#### **GI STANDARD FS NICKEL**

CALIBER CAPACITY BARREL LENGTH 38 SUPER

## **GI STANDARD FS NICKEL**

CALIBER CAPACITY BARREL LENGTH 45ACP

#### **DURABLE 70 SERIES DESIGN.**

The GI series provides a wide range of options in caliber, finish and size, making it one of our most versatile and durable options at a price that welcomes the budget of any prospective 1911 buyer. The frame and slide are built from 4140 steel and include button rifled barrels. Plus, each pistol is hand fitted and inspected to strict tolerances.





#### **BBR 3.10 9MM**

BARREL LENGTH

#### **BBR 3.10**

ITEM CODE

BARREL LENGTH



#### **BBR STANDARD**

CAPACITY BARREL LENGTH

CA CALIFORNIA COMPLIANT MA MASSACHUSETTS COMPLIANT MD MARYLAND COMPLIANT

### **DON'T LET THE SIZE** FOOL YOU.

What does decades building the world's most reliable, well-optioned, no-nonsense 1911s looked like? The answer is a 51912 BBR Standard. Since then, it has expanded into our full lineup of concealed-carry options known as the "Baby Rock" series.

While engineered for carry and storage in the smallest form, the Baby Rock series is built with all the right options for a functional personal defense firearm. It's caliber choices include 45ACP, 380ACP and 9mm with capacities of 7, 8 and 10. It's all backed by our steadfast hands-on quality control.

Don't let the name fool you. This is no baby.





#### **XT 22 STANDARD COMBO**

22LR/45ACP 10/8

CALIBER CAPACITY BARREL LENGTH

#### XT 22 MAGNUM

22MAG

CALIBER CAPACITY BARREL LENGTH 14

THE XT SERIES DELIVERS. TRY IT TO BELIEVE IT.

Go from basic to badass with Rock Island Armory's XT series. We took its original one-caliber design and cranked it up to a well-optioned, high quality, multi-caliber force to be reckoned with.

The XT series is engineered with a pinned solid state barrel design and delayed blow back slide that rivals accuracy. The 22MAG series is backed by Rock Island Armory's closely managed and hand-fitted quality process.

Need extra? Get XTra.



#### **XT 22 MAGNUM TARGET**

CALIBER 22MAG

CAPACITY BARREL LENGTH

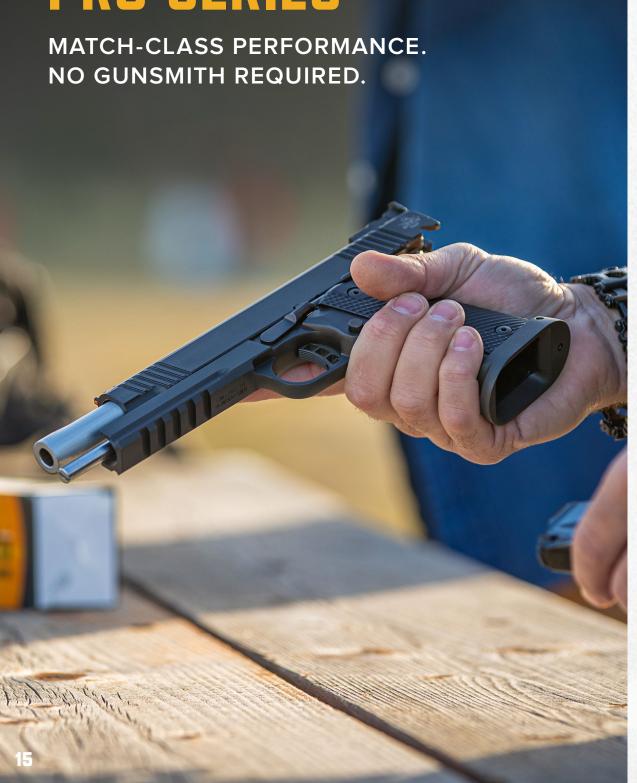
CALIBER 22MAG

**XT 22 MAGNUM PRO** 

BARREL LENGTH CAPACITY



## PRO SERIES





#### **PRO UTLRA MATCH 6"**

BARREL LENGTH CAPACITY





#### PRO ULTRA MATCH 5" FS

PRO ULTRA MATCH HC

40S&W

45ACP

BARREL LENGTH





#### PRO ULTRA MATCH 6" HC "BIG ROCK"

52000

CAPACITY BARREL LENGTH

#### PERFORM AT COMPETITION **LEVEL RIGHT OUT OF** THE BOX.

The master gunsmiths of the Medallion shop deliver a perfectly harmonized match class 1911 straight to your dealer ready for competition and without the risk of time and error.

The popular Pro Match Series is the product of decades of 1911 knowledge and mastery into the Medallion shop. Many who purchase a 1911 - in any form, look for a local or national gunsmith to perform the finishing touches on their factory pistol to turn it into a match class race gun.

This takes time, incurs uncertain cost and voids any warranty. With thousands of Rock quality frames, slides and parts to choose from, the Medallion shop master gunsmiths have a distinct advantage in being able to marry and tune the best components that will perform with total perfection. This series includes caliber choices of 45 ACP, 40 S&W, 10mm and 9mm.









M200

ITEM CODE

CAPACITY BARREL LENGTH

M206

ITEM CODE

CALIBER

CAPACITY BARREL LENGTH



#### **M206 SPURLESS**

38 SPECIAL 6

CAPACITY BARREL LENGTH

### **M206 SPURLESS MATTE NICKEL**

CALIBER CAPACITY BARREL LENGTH 38 SPECIAL 6 2"









#### MAPP FS

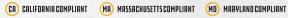
BARREL LENGTH

#### **NEED HELP FINDING YOUR TARGET?** GET A MAPP.

The MAPP series provides a light, durable and capable double action service grade pistol for concealed carry and self-defense.

The MAPP-FS comes standard with a generous front rail, deeply cut beavertail and a curved trigger for better ergonomics to help you aquire your target faster and with greater precision.

Possessing a caliber of 9mm, 16 round capacity, polymer frame, and an accessory light rail to add to its usability, the MAPP-FS is one duty-ready firearm worthy of swearing in.







BARREL LENGTH ITEM CODE 22TCM 22"



#### **M22 TCM TACTICAL**

ITEM CODE 22TCM



#### M2OP SA

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51440	22LR	10	21"







ITEM CODE CALIBER CAPACITY BARREL LENGTH 22LR

51121



**YTA BA RIFLE** ITEM CODE CALIBER CAPACITY BARREL LENGTH 22LR 51168



#### **GET A RIFLE THAT TICKS ALL THE BOXES WITHOUT BREAKING THE BANK.**

Whether you're an experienced shooter or just starting out, our semi-automatic and bolt action rifles will exceed your expectations. With Rock Island Armory's 22LR rifles, you'll experience precision, power, and unmatched performance. Rock Island Armory is here to deliver the perfect combination of quality and affordability, so you can have the best shooting experience possible.





#### VRF14

ITEM CODE

12GA

BARREL LENGTH

BARREL LENGTH



#### VRPF14

ITEM CODE VRPF14

12GA

CALIBER



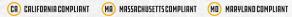
#### PF14

ITEM CODE

12GA

BARREL LENGTH







### **HOME TO INNOVATION IN AMERICAN-MADE** PREMIUM FIREARMS.

Amscor and Rock Island Armory's expansion into the U.S. market in 1985 was only the start. Now, we have RIA-USA added into our family of brands as our commitment to excellence continues with the launch of our line of premium firearms made entirely on U.S. soil.

Like all Rock Island Armory products, RIA-USA products are backed by our industry-leading Limited Lifetime Warranty.

We have big plans to turn the shooting sports industry on its head and we appreciate you being along for the ride. Hang on... we're just getting started.





## RIA5.0E

CAPACITY BARREL LENGTH

### A PERFECT 10.

Introducing the RIA 5.0E – the "E" stands for enhanced. That means NEW optics cuts and plates for easy customization and an updated barrel that's crafted with improved materials and slide geometry. It features aggressive serrations for easier manipulation. Combine this with an upgraded elite-series finish, and you have improved performance with a whole lot of visual appeal with attitude. Hand crafted for the ultimate in fit and finish, it's our masterpiece. A perfect 10.







#### STK100 ULTRA

CAPACITY

BARREL LENGTH

STK200

CAPACITY BARREL LENGTH



#### STK150

CAPACITY

BARREL LENGTH

### STRIKER-FIRED PISTOL FANS, REJOICE.

The STK Series is turning heads among striker-fired pistol fans. Equipped with aluminum frames and grips that add enough weight to reduce felt recoil, but are still light weight and comfortable enough to carry all day.

Chambered in 9MM, with 10, 15, and 17-round capacities. And featuring grips angled like a 1911 to give you greater control. The STK Series gives you all the advantages of metal, for the price of polymer.







#### **ARMSCOR GOLD**

#### // THE PREMIUM CHOICE.

More accurate. More reliable. More performance. Armscor Gold gives you more of everything you're looking for in a premium ammunition so you can shoot with confidence.



#### **ARMSCOR TROPHY CLASS**

#### // GAME STOPPING PERFORMANCE, EVERY TIME.

Sometimes, you only get one shot. Make it count with Armscor Trophy Class Ammunition designed for long-range accuracy and top performance no matter what you're hunting for.



#### **ARMSCOR RANGE**

#### // SMART VALUE. SMART CHOICE.

Our range ammo makes it affordable to fire round after round to sharpen your skills and fuel your passion.

#### **CENTERFIRE PISTOL**

CALIBER	GRAIN WEIGHT	BULLET STYLE	VELOCITY MUZZLE
22TCM	40	JHP	2100
22TCM9R™	39	JHP	2000
380ACP	95	FMJ	945
9MM	115	FMJ	1100
9MM	124	FMJ	1090
9MM	124	JHP	1068
9MM	147	FMJ	850
10MM	180	FMJ	1150
32ACP	72	FMJ	908
38SUPER	125	FMJ	1050
38SPECIAL	158	FMJ	945
357MAG	125	FMJ	1578
357MAG	158	FMJ	1250
40S&W	180	FMJ	950
40S&W	180	JHP	950
44MAG	240	SWC	950
45ACP	230	FMJ	825
45ACP	230	FMJ	1088
45LC	225	LEAD	800
50AE	300	XTP	1250
500S&W	300	XTP	1195





































### CENTERFIRE RIFLE

CALIBER	GRAIN WEIGHT	BULLET STYLE	VELOCITY MUZZLE
223REM	55	PSP	3100
223REM	55	FMJ	3100
223REM	55	VMAX	3000
223REM	62	FMJ	3000
223REM	62	PSP	2850
300 BLACKOUT	147	FMJ	3000
300 BLACKOUT	208	AMAX	1150
300 BLACKOUT	220	HPBT	1016
308WIN	147	FMJ	2700
308WIN	168	HPBT	2500
30 M1 CARBINE	110	FMJ	1450

RIMFIRE						
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CALIBER	GRAIN WEIGHT	BULLET STYLE	VELOCITY MUZZLE
22LR HVHP	36	HOLLOW	1265
22LR SVSP	40	SOLID	1135
22 MRF	40	JHP	1875

### HUNTING

CALIBER	GRAIN WEIGHT BULLET STYLE	
223REM	55	VG
22-250	55	VG
243	90	AB
270	140	AB
7MM	160	AB
7MM	175	AB
30-30	170	FP
308	165	AB
30-06	165	AB
300WSM	165	AB
300WM	165	AB
300WM	180	AB
300WBY	180	AG
300RUM	180	AB
338MAG	225	AB
375HH	300	AB
45-70	300	JHP



## BRASS

Kick some brass with a variety of high-grade cases that are precision engineered. They're ready to load and give you reliable performance every time you pull the trigger.

22 TCM U/P	38SUPER U/P	45 LC U/P	300 AAC U/P
380 ACP U/P	357 MAG U/P	■ 45 ACP U/P	308/7.62*51 U/P
9MM U/P	40 S&W U/P	<b>30M1U/P</b>	
385PL U/P	10MM U/P	223/5.56 U/P	





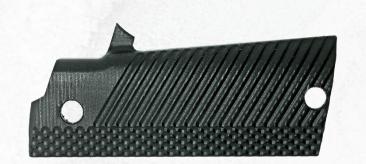
#### BULLETS

Our bullets are made with pride to deliver performance down range with each shot. Known for precise tolerances, each load is built for accuracy.

22 TCM 40G	R JHP =	38/357 158GR FMJ	30M1 100GR FMJ
<b>380 ACP 95</b>	GR FMJ	38/357 125GR FMJ	553 656K LM1
9MM 115GR	FMJ =	405&W/10MM 180GR FMJ	223/5.56 55GR FMJ
9MM 124GR	FMJ =	45 ACP 230GR FMJ	308/7.62 147GR FMJ













You never know what you'll run into out there. Be ready.



Getting the proper grip on your gun is key.

We have options in rubber, wood, pearl and more.

## **// PARTS KIT**

Need parts? We have parts from mainsprings to trigger upgrades to full parts kits.

## **// MAGAZINES**

You'll never think twice when you have a reliable magazine No matter what you shoot, we have you covered.



in our products. So much so that we offer a Limited Lifetime Warranty for as long as you own your gun. Ridiculous? Maybe. But we want you to be a customer for life.