



**2025**

**// PRODUCT CATALOG**



## A YEAR OF CELEBRATION

2025 will proudly mark 40 years of Armscor / Rock Island Armory servicing and selling firearms in the United States. It's always been a dream of mine to provide quality, reliable and affordable firearms in this great country, and I'm proud to say we've achieved that for four decades. And with the addition of the Cedar City, Utah, manufacturing plant - we're now offering 100% sourced and manufactured USA-made firearms and products.

We pride ourselves on listening to our customers to ensure we're delivering the high-quality products they desire. And this year we're providing you the new and improved STK series – which blends the advantages of a striker-fired pistol with everything you love about your 1911. The all-aluminum frame has many upgrades for 2025 – an extended beaver tail, upgraded flat-faced trigger, more aggressive side grip panels and checkered front and back straps, just to name a few.

Another new addition to the RIA-USA family will be the 1911 TAC Ultra, made right here in the USA. We'll produce a variety of models to include a Single Stack 45 caliber full size, 45ACP, double-stack, Full size 9mm, double stack, and a 10mm, double stack, threaded barrel.

We know none of this would have been possible without you, our fans and supporters. Thank you so much for giving us your feedback over the years. It's how we grow and how we can deliver the type of products you're looking for. As always, thank you for your support and feedback. You keep talking and we'll keep listening.



Martin Tuason  
Armscor President & CEO





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# TCM SERIES

PROTECT WHAT MATTERS.





## IF YOUR HOME IS YOUR CASTLE, THEN TCM STANDS FOR “THIS CASTLE’S MINE.”

When choosing a firearm for home defense, think about what matters. Accuracy. Light recoil. Ease of use. Velocity. The TCM checks all those boxes and is so easy to handle, anyone in the family can use it. Each TCM model comes with a high capacity 17-round magazine and fires our proprietary 22TCM round, which has been reimagined in full nickel for improved performance.



### TCM STANDARD FS HC



ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56879	22TCM	17	5"



### TCM STANDARD MS

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56878	22TCM	17	4.2"



### TCM STANDARD FS

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56922-10	22TCM	10	5"



### TCM PREMIUM FS

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56877	22TCM	17	5"



# ROCK SERIES

SHOOT SMART. SHOOT A ROCK.





## ROCK ISLAND ARMORY'S MOST WELL OPTIONED LINE OF 1911 PISTOL BUILT IN THE TRADITIONAL 70 SERIES DESIGN.

Bells? Check. Whistles? Check. The Rock Series is our most well-optioned line of 1911s. Upgraded rear sights. Skeletonized hammers and triggers and more. Get the idea? Then get a Rock.

The Rock series is built in the traditional 70 series design with the addition of next level upgrades. Like all Rock Island 1911s, each is built using 4140 ordnance steel on the industry's best CNC machines while being hand-fitted and tested to strict tolerance guidelines for unmatched quality and value.

Caliber choices include 45acp, 10mm, 40 S&W and 9mm. Each Rock series 1911 includes upgraded rear sights with front sight options depending on model choice. Skeletonized hammers and triggers with adjustable over travel stop are offered on every model along, with ambidextrous safety on all with the exception of CCO (51857) and CS-L (51585). Combine this with multiple choices in size and you have one of the most versatile 1911 designs you can buy.

CA CALIFORNIA COMPLIANT MA MASSACHUSETTS COMPLIANT MD MARYLAND COMPLIANT



### ROCK ULTRA FS

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51991	10MM	8	5"



### ROCK ULTRA FS

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51719	40S&W	8	5"



### ROCK ULTRA FS

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51486	45ACP	8	5"



### ROCK ULTRA FS

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51623	9MM	10	5"



### ROCK ULTRA HC

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
52009	10MM	16	5"





### ROCK ULTRA FS COMBO

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56636	9MM/22TCM9R	10	5"



### ROCK ULTRA CS-L COMBO

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56633	9MM/22TCM9R	8	3.6"



### ROCK ULTRA CCO COMBO

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56634	9MM/22TCM9R	8	4.2"



### ROCK ULTRA MS

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51487	45ACP	8	4.2"



### ROCK ULTRA CCO

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51857	45ACP	7	4.2"



### ROCK STANDARD FS MATTE NICKEL

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51448	45ACP	8	5"



### ROCK ULTRA CS-L

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51585	45ACP	7	3.6"



### ROCK ULTRA CS

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51479	45ACP	7	3.6"



### ROCK STANDARD FS

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51632	9MM	10	5"





### ROCK STANDARD FS

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51431	45ACP	8	5"



### ROCK STAINLESS STANDARD FS

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56828	9MM	10	5"



### ROCK STAINLESS STANDARD CS

CR

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51868	45ACP	7	3.6"



### EFS STAINLESS STEEL 1911 FS

CR

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51414	45ACP	8	5"



### ROCK STANDARD FS 2-TONE

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51447	45ACP	8	5"



### ROCK STAINLESS STANDARD CS

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56829	9MM	8	3.6"



### ROCK STAINLESS STANDARD FS

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56865	10MM	8	5"



### ROCK STANDARD FS CERAKOTE

CR

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56419	45ACP	8	5"



### ROCK STANDARD CS

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51429	45ACP	7	3.6"



# GI SERIES

SIMPLE, RELIABLE AND DURABLE.



CA CALIFORNIA COMPLIANT

MA MASSACHUSETTS COMPLIANT

MD MARYLAND COMPLIANT



## GI STANDARD FS

CA MA MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51421	45ACP	8	5"



## GI STANDARD FS THREADED

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51473	45ACP	8	5.6"



## GI STANDARD FS HC

CA MA MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51453	45ACP	10	5"





### GI STANDARD CS

CR MR MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51416	45ACP	7	3.6"

## DURABLE 70 SERIES DESIGN.

The GI series provides a wide range of options in caliber, finish and size, making it one of our most versatile and durable options at a price that welcomes the budget of any prospective 1911 buyer. The frame and slide are built from 4140 steel and include button rifled barrels. Plus, each pistol is hand fitted and inspected to strict tolerances.



### GI STANDARD MS

CR MR MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51417	45ACP	8	4.2"



### GI STANDARD FS

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51615	9MM	10	5"



### GI STANDARD FS MATTE NICKEL

CR

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56418	45ACP	8	5"



### GI STANDARD FS

CR MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51815	38 SUPER	10	5"



### GI STANDARD FS NICKEL

CR MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51814	38 SUPER	10	5"



### GI STANDARD FS NICKEL

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51433	45ACP	8	5"



# BBR SERIES

NO NONSENSE 1911'S PACKED INTO  
A TRUE COMPACT.







### BBR 3.10 9MM

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56639	9MM	10	3.1"



### BBR 3.10

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51577	45ACP	10	3.1"

## DON'T LET THE SIZE FOOL YOU.

What does decades building the world's most reliable, well-optioned, no-nonsense 1911s look like? The answer is a 51912 BBR Standard. Since then, it has expanded into our full lineup of concealed-carry options known as the "Baby Rock" series.

While engineered for carry and storage in the smallest form, the Baby Rock series is built with all the right options for a functional personal defense firearm. It's caliber choices include 45ACP, 380ACP and 9mm with capacities of 7, 8 and 10. It's all backed by our steadfast hands-on quality control.

Don't let the name fool you. This is no baby.



### GI STANDARD "BABY ROCK"

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51912	380ACP	7	3.7"



### LI380

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56798	380ACP	8	3.55"



# XT SERIES

A 1911 MAGNUM? BELIEVE IT; IT'S REAL.





## THE XT SERIES DELIVERS. TRY IT TO BELIEVE IT.

Go from basic to badass with Rock Island Armory's XT series. We took its original one-caliber design and cranked it up to a well-optioned, high quality, multi-caliber force to be reckoned with.

The XT series is engineered with a pinned solid state barrel design and delayed blow back slide that rivals accuracy. The 22MAG series is backed by Rock Island Armory's closely managed and hand-fitted quality process.

Need extra? Get XTra.



### XT 22 STANDARD COMBO



ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51937	22LR/45ACP	10/8	5"



### XT 22 MAGNUM



ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51996	22MAG	14	5"



### XT 22 MAGNUM TARGET

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56789	22MAG	14	5"



### XT 22 MAGNUM PRO

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56790	22MAG	14	5"



# PRO SERIES

MATCH-CLASS PERFORMANCE.  
NO GUNSMITH REQUIRED.



## PERFORM AT COMPETITION LEVEL RIGHT OUT OF THE BOX.

The master gunsmiths of the Medallion shop deliver a perfectly harmonized match class 1911 straight to your dealer ready for competition and without the risk of time and error.

The popular Pro Match Series is the product of decades of 1911 knowledge and mastery into the Medallion shop. Many who purchase a 1911 - in any form, look for a local or national gunsmith to perform the finishing touches on their factory pistol to turn it into a match class race gun.

This takes time, incurs uncertain cost and voids any warranty. With thousands of Rock quality frames, slides and parts to choose from, the Medallion shop master gunsmiths have a distinct advantage in being able to marry and tune the best components that will perform with total perfection. This series includes caliber choices of 45 ACP, 40 S&W, 10mm and 9mm.

CA CALIFORNIA COMPLIANT  
MA MASSACHUSETTS COMPLIANT  
MD MARYLAND COMPLIANT





### PRO ULTRA MATCH 6"

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51529	45ACP	8	6"



### PRO ULTRA MATCH 5" FS

CR MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51434	45ACP	8	5"



### PRO ULTRA MATCH HC

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56645	9MM	17	5"



### PRO ULTRA MATCH 6"

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
52008	10MM	8	6"



### PRO ULTRA MATCH HC

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51738	40S&W	16	5"



### PRO ULTRA MATCH 6" HC "BIG ROCK"

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
52000	10MM	16	6"



# REVOLVER SERIES

WRAP YOUR HAND AROUND A REVOLVER WITH SOUL.







## M200

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51261	38 SPECIAL	6	4"



## M206

CA MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51283	38 SPECIAL	6	2"



## M206 SPURLESS

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51280	38 SPECIAL	6	2"



## M206 SPURLESS MATTE NICKEL

MD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51289	38 SPECIAL	6	2"



# RIFLES

ZERO IN ON  
AFFORDABLE ACCURACY.

**GET A RIFLE THAT TICKS  
ALL THE BOXES WITHOUT  
BREAKING THE BANK.**

Whether you're an experienced shooter or just starting out, our semi-automatic and bolt action rifles will exceed your expectations. With Rock Island Armory's 22TCM and 22LR rifles, you'll experience precision, power, and unmatched performance. Rock Island Armory is here to deliver the perfect combination of quality and affordability, so you can have the best shooting experience possible.







### M22 TCM BA



ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51108	22TCM	5	22"



### M22 TCM TACTICAL

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51110	22TCM	5	22"



### YTA SA RIFLE



ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51158	22LR	10	21"



### YTA BA RIFLE



ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51168	22LR	10	18"



# RIA USA

AMERICAN INSPIRED.  
AMERICAN MADE.







## VRF14

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
VRF14	12GA	5	14"

// Option with full stock and 20" barrel also available.



## VRPF14

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
VRPF14	12GA	5	14"



## PF14

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
PF14	12GA	5	14"



## HOME TO INNOVATION IN AMERICAN-MADE PREMIUM FIREARMS.

Amscor and Rock Island Armory's expansion into the U.S. market in 1985 was only the start. Now, we have RIA-USA added into our family of brands as our commitment to excellence continues with the launch of our line of premium firearms made entirely on U.S. soil.

Like all Rock Island Armory products, RIA-USA products are backed by our industry-leading Limited Lifetime Warranty.

We have big plans to turn the shooting sports industry on its head and we appreciate you being along for the ride.

Hang on... we're just getting started.



# RIP5.0E

AN AMERICAN-MADE  
ENGINEERING MARVEL.





## A PERFECT 10.

Introducing the RIA 5.0E – the “E” stands for enhanced. That means NEW optics cuts and plates for easy customization and an updated barrel that’s crafted with improved materials and slide geometry. It features aggressive serrations for easier manipulation. Combine this with an upgraded elite-series finish, and you have improved performance with a whole lot of visual appeal with attitude. Hand crafted for the ultimate in fit and finish, it’s our masterpiece. A perfect 10.



### RIA5.0E

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
RIA5.0E	9MM	17	5"



### RIA5.0E CUSTOM “GREY GHOST”

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
C.RIA5.0E	9MM	17	5"



### RIA5.0 STANDARD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
RIA5.0 Standard	9MM	17	5"



# TAC ULTRA

NOW MADE IN THE USA.





# ROCK ISLAND ARMORY'S MOST VERSATILE, ALL-AROUND 1911

New to the RIA-USA family for 2025 is the versatile TAC Ultra. Impressive power in a package small enough to maneuver in tight spaces, the TAC is sure to be a welcome addition to your self-defense arsenal.



## TAC ULTRA FS HC

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
57171	45ACP	13	5"



## TAC ULTRA FS HC

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
57171AOS	45ACP	13	5"



## TAC ULTRA FS

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
57166	45ACP	8	5"



## TAC ULTRA FS HC

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
57172	9MM	16	5"



## TAC ULTRA FS HC

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
57172AOS	9MM	16	5"



## TAC ULTRA FS

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
57166AOS	45ACP	8	5"



## TAC ULTRA FS HC

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
57179	10MM	16	5"



## TAC ULTRA FS HC

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
57179AOS	10MM	16	5"



# STK SERIES

THE STRIKER-FIRED PISTOL  
FOR 1911 LOVERS





## STRIKER-FIRED PISTOL FANS, REJOICE.

The STK Series is turning heads among striker-fired pistol fans. Equipped with aluminum frames and grips that add enough weight to reduce felt recoil, but are still light weight and comfortable enough to carry all day.

Chambered in 9MM with a 17-round capacity. And featuring grips angled like a 1911 to give you greater control. The STK Series gives you all the advantages of metal, for the price of polymer.



### STK100 ULTRA



ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
57113	9MM	17	4.5"



### STK150

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56611	9MM	17	4"



### STK200

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
56621	9MM	15	4"



# AMMO

AMMO DESIGNED FOR THE WAY  
YOU SHOOT.



## RELIABLE PERFORMANCE, EXCEPTIONAL VALUE.

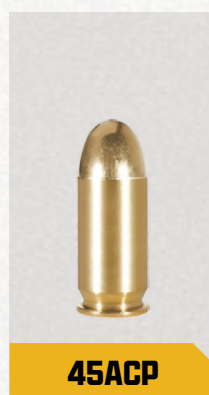
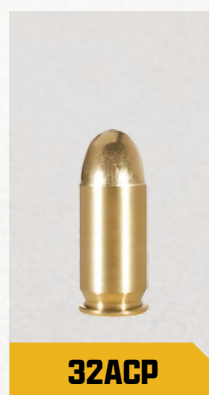
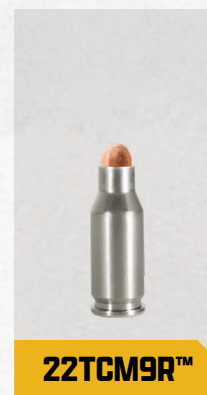
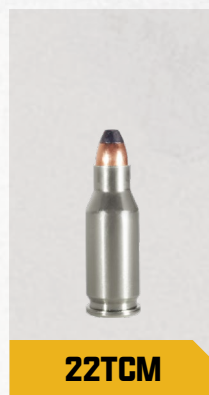
Engineered for precision and dependability since 1952, Armscor Ammo delivers superior performance for shooters of all skill levels. Manufactured to exacting standards, our ammunition ensures consistent accuracy, reduced recoil, and smooth cycling in every shot. Whether shooting competitively, in the field, or protecting your home, Armscor Ammo offers a winning combination of reliability and affordability, giving you the confidence to excel in any shooting scenario.





## CENTERFIRE PISTOL

CALIBER	GRAIN WEIGHT	BULLET STYLE	VELOCITY MUZZLE
22TCM	40	JHP	2100
22TCM9R™	39	JHP	2000
380ACP	95	FMJ	945
9MM	115	FMJ	1100
9MM	124	FMJ	1090
9MM	124	JHP	1068
9MM	147	FMJ	850
10MM	180	FMJ	1150
32ACP	72	FMJ	908
38 SUPER	125	FMJ	1050
38 SPECIAL	158	FMJ	945
357MAG	125	FMJ	1578
357MAG	158	FMJ	1250
40S&W	180	FMJ	950
40S&W	180	JHP	950
44MAG	240	SWC	950
45ACP	230	FMJ	825
45ACP	230	FMJ	1088
45LC	225	LEAD	800
50AE	300	XTP	1250
500S&W	300	XTP	1195







## CENTERFIRE RIFLE

CALIBER	GRAIN WEIGHT	BULLET STYLE	VELOCITY MUZZLE
223REM	55	PSP	3100
223REM	55	FMJ	3100
223REM	55	VMAX	3000
223REM	62	FMJ	3000
223REM	62	PSP	2850
300 BLACKOUT	147	FMJ	3000
300 BLACKOUT	208	AMAX	1150
300 BLACKOUT	220	HPBT	1016
308WIN	147	FMJ	2700
308WIN	168	HPBT	2500
30 M1 CARBINE	110	FMJ	1450

## RIMFIRE

CALIBER	GRAIN WEIGHT	BULLET STYLE	VELOCITY MUZZLE
22LR HVHP	36	HOLLOW	1265
22LR SVSP	40	SOLID	1135
22 MRF	40	JHP	1875

## HUNTING

CALIBER	GRAIN WEIGHT	BULLET STYLE
223REM	55	VG
22-250	55	VG
243	90	AB
270	140	AB
7MM	160	AB
7MM	175	AB
30-30	170	FP
308	165	AB
30-06	165	AB
300WSM	165	AB
300WM	165	AB
300WM	180	AB
300WBY	180	AG
300RUM	180	AB
338MAG	225	AB
375HH	300	AB
45-70	300	JHP





## BRASS

Kick some brass with a variety of high-grade cases that are precision engineered. They're ready to load and give you reliable performance every time you pull the trigger.

- |              |                |                |                   |
|--------------|----------------|----------------|-------------------|
| + 22TCM U/P  | + 38 Super U/P | + 45LC U/P     | + 300AAC U/P      |
| + 380ACP U/P | + 357Mag U/P   | + 45ACP U/P    | + 308/7.62*51 U/P |
| + 9mm U/P    | + 40S&W U/P    | + 30M1 U/P     |                   |
| + 38 SPL U/P | + 10mm U/P     | + 223/5.56 U/P |                   |



## BULLETS

Our bullets are made with pride to deliver performance down range with each shot. Known for precise tolerances, each load is built for accuracy.

- |                   |                        |                      |
|-------------------|------------------------|----------------------|
| + 22TCM 40gr JHP  | + 38/357 158gr FMJ     | + 30M1 100gr FMJ     |
| + 380ACP 95gr FMJ | + 38/357 125gr FMJ     | + 223 62gr FMJ       |
| + 9mm 115gr FMJ   | + 40S&W/10mm 180gr FMJ | + 223/5.56 55gr FMJ  |
| + 9mm 124gr FMJ   | + 45ACP 230gr FMJ      | + 308/7.62 147gr FMJ |



# ACCESSORIES

ALL THE STUFF YOU NEED.





## // KNIVES

You never know what you'll run into out there. Be ready.



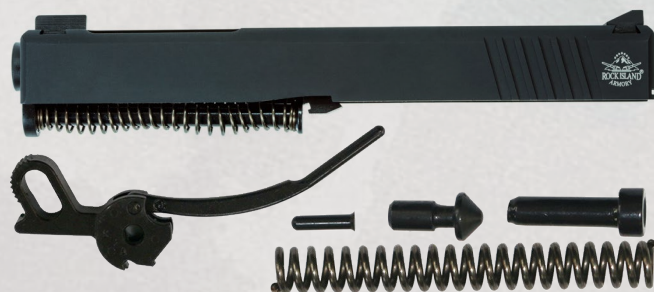
## // GRIPS

Getting the proper grip on your gun is key.  
We have options in rubber, wood, pearl and more.



## // PARTS KIT

Need parts? We have parts from mainsprings to trigger upgrades to full parts kits.



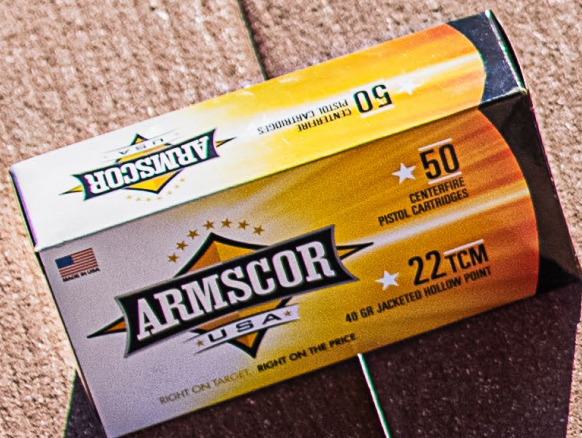
## // MAGAZINES

You'll never think twice when you have a reliable magazine.  
No matter what you shoot, we have you covered.



TO SEE ALL AVAILABLE ACCESSORIES GO TO









**ADVANCED  
TACTICAL**

**CHECK OUT ALL RIA FIREARMS,  
KITS, ACCESSORIES, AMMO  
AND MORE.**









## **THE INDUSTRY'S MOST RIDICULOUS WARRANTY.**

We have a ridiculous amount of confidence in our products. So much so that we offer a Limited Lifetime Warranty for as long as you own your gun. Ridiculous? Maybe. But we want you to be a customer for life.

**BUILT TO LAST  
FOREVER** **LIFETIME  
WARRANTY**





*Armstrong / RIA reserves the right to make firearm updates  
that may not be reflected in this catalog.*