



A YEAR OF CELEBRATION

2025 will proudly mark 40 years of Armscor / Rock Island Armory servicing and selling firearms in the United States. It's always been a dream of mine to provide quality, reliable and affordable firearms in this great country, and I'm proud to say we've achieved that for four decades. And with the addition of the Cedar City, Utah, manufacturing plant - we're now offering 100% sourced and manufactured USA-made firearms and products.

We pride ourselves on listening to our customers to ensure we're delivering the high-quality products they desire. And this year we're providing you the new and improved STK series – which blends the advantages of a striker-fired pistol with everything you love about your 1911. The all-aluminum frame has many upgrades for 2025 – an extended beaver tail, upgraded flat-faced trigger, more aggressive side grip panels and checkered front and back straps, just to name a few.

Another new addition to the RIA-USA family will be the 1911 TAC Ultra, made right here in the USA. We'll produce a variety of models to include a Single Stack 45 caliber full size, 45ACP, double-stack, Full size 9mm, double stack, and a 10mm, double stack, threaded barrel.

We know none of this would have been possible without you, our fans and supporters. Thank you so much for giving us your feedback over the years. It's how we grow and how we can deliver the type of products you're looking for. As always, thank you for your support and feedback. You keep talking and we'll keep listening.

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Martin Tuason
Armscor President & CEO







// TABLE OF CONTENTS

PISTOLS

TCM	6
TAC SERIES	8
ROCK SERIES	10
GI SERIES	14
BBR SERIES	16
XT SERIES	18
PRO SERIES	20
REVOLVER SERIES	22
RIFLES	24
RIA-USA	26
RIA-5.0 SERIES	28
TAC ULTRA	30
STK SERIES	32
AMMO	34
ACCESSORIES	38
ADVANCED TACTICAL	40

5



IF YOUR HOME IS YOUR CASTLE, THEN TCM STANDS FOR "THIS CASTLE'S MINE."

When choosing a firearm for home defense, think about what matters. Accuracy. Light recoil. Ease of use. Velocity. The TCM checks all those boxes and is so easy to handle, anyone in the family can use it. Each TCM model comes with a high capacity 17-round magazine and fires our proprietary 22TCM round, which has been reimagined in full nickel for improved performance.



TCM STANDARD FS HC

CAPACITY BARREL LENGTH 22TCM



TCM STANDARD MS

22TCM

ITEM CODE 56878

CAPACITY BARREL LENGTH



TCM STANDARD FS

CALIBER CAPACITY BARREL LENGTH



TCM PREMIUM FS

ITEM CODE

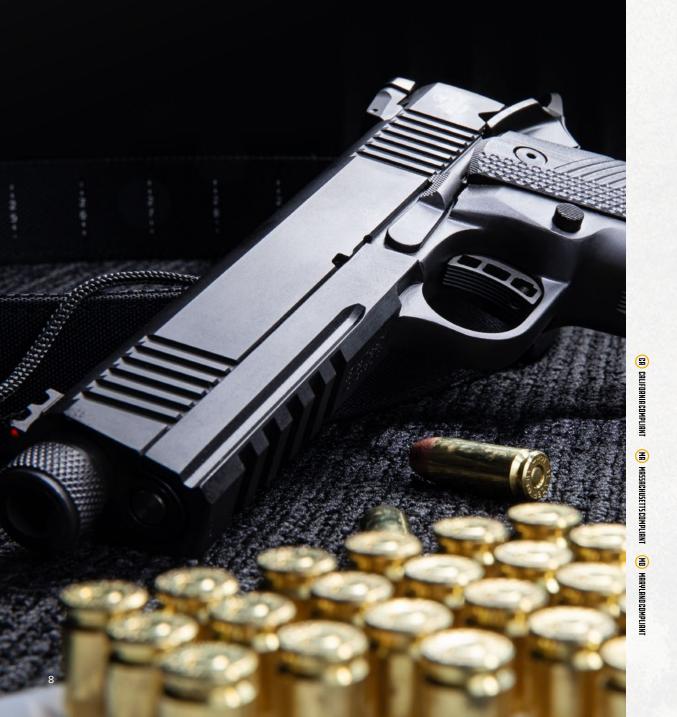
CALIBER

BARREL LENGTH CAPACITY





LET'S GET TACTICAL.



ROCK ISLAND ARMORY'S MOST VERSATILE, ALL-AROUND 1911

If you're serious about 1911s, you need to get serious about owning a TAC.

Impressive power in a package small enough to maneuver in tight spaces, the TAC is sure to be a welcome addition to your self-defense arsenal.



TAC ULTRA FS COMBO

TEM CODE	CALIBER	CAPACITY	BARREL LENGTH
6635	9MM/22TCM9R	10	5"



TAC ULTRA MS HC COMBO

ITEM CODE	CALIBER	CAPACITY	BARREL LEN
56632	9MM/22TCM9R	17	4.2"



TAC ULTRA HC THREADED

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTI
56862	10MM	16	5.5"



TAC ULTRA FS

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH	
51485	45ACP	8	5"	



TAC ULTRA FS

ITEM CODE	CALIBER	CAPACITY	BARREL LENG
51914	10MM	8	5"



TAC ULTRA MS

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51994	10MM	8	4.25"



TAC ULTRA CS

ITEM CODE	CALIBER	CAPACITY	BARREL LENGT
51470	45ACP	7	3.6"



TAC ULTRA CS

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51700	9MM	8	3.6"



TAC STANDARD FS

A CODE	CALIBER	CAPACITY	BARREL LENGTH	
34	45ACP	8	5"	



TAC ULTRA FS HC

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH	
51567	45ACP	13	5"	



TAC ULTRA FS HC

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
51679	9MM	17	5"

9

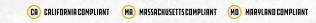


ROCK ISLAND ARMORY'S MOST WELL OPTIONED LINE OF 1911 PISTOL BUILT IN THE TRADITIONAL 70 SERIES DESIGN.

Bells? Check. Whistles? Check. The Rock Series is our most well-optioned line of 1911s. Upgraded rear sights. Skeletonized hammers and triggers and more. Get the idea? Then get a Rock.

The Rock series is built in the traditional 70 series design with the addition of next level upgrades. Like all Rock Island 1911s, each is built using 4140 ordnance steel on the industry's best CNC machines while being hand-fitted and tested to strict tolerance guidelines for unmatched quality and value.

Caliber choices include 45acp, 10mm, 40 S&W and 9mm. Each Rock series 1911 includes upgraded rear sights with front sight options depending on model choice. Skeletonized hammers and triggers with adjustable over travel stop are offered on every model along, with ambidextrous safety on all with the exception of CCO (51857) and CS-L (51585). Combine this with multiple choices in size and you have one of the most versatile 1911 designs you can buy.





ROCK ULTRA FS	
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EM CODE	CALIBER	CAPACITY	BARREL LENGTH
1991	10MM	8	5"



ROCK ULTRA FS

ITEM CODE	CALIBER	CAPACITY	BARREL LENG
51719	40S&W	8	5"



ROCK ULTRA FS

DE CALIBER CAPACITY BARREL LENGTH
45ACP 8 5"



EM CODE CALIBER CAPACITY BAR



ROCK ULTRA HC

CODE CALIBER CAPACITY BARREL LENG



ROCK ULTRA FS COMBO

ITEM CODE CAPACITY BARREL LENGTH



ROCK ULTRA MS

ITEM CODE CALIBER CAPACITY BARREL LENGTH



ROCK ULTRA CS-L



ROCK ULTRA CS-L COMBO



ROCK ULTRA CCO

CALIBER CAPACITY BARREL LENGTH



ROCK ULTRA CS

45ACP



ROCK ULTRA CCO COMBO

ITEM CODE CALIBER CAPACITY BARREL LENGTH



ROCK STANDARD FS MATTE NICKEL

CALIBER CAPACITY BARREL LENGTH 45ACP 8 5"



ROCK STANDARD FS



ROCK STANDARD FS



EFS STAINLESS STEEL 1911 FS 🐵

CALIBER CAPACITY BARREL LENGTH



ROCK STAINLESS STANDARD FS



ROCK STAINLESS STANDARD FS



ROCK STANDARD FS 2-TONE

CALIBER CAPACITY BARREL LENGTH



ROCK STANDARD FS CERAKOTE (19)



ROCK STAINLESS STANDARD CS (9)

CALIBER CAPACITY BARREL LENGTH 45ACP 3.6"



ROCK STAINLESS STANDARD CS

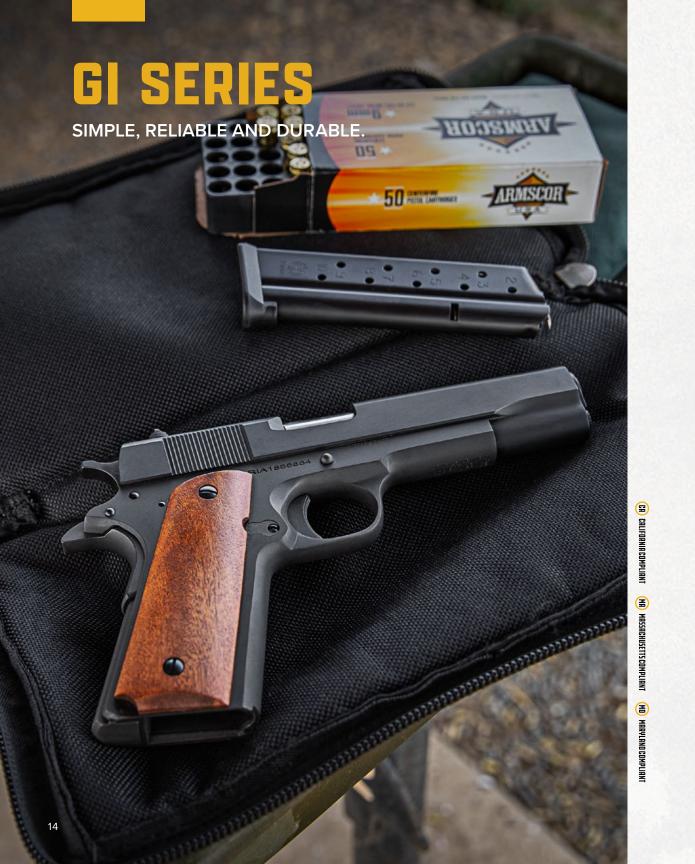
CALIBER CAPACITY BARREL LENGTH



ROCK STANDARD CS

CALIBER CAPACITY BARREL LENGTH 45ACP 3.6"







GI STANDARD FS

45ACP



GI STANDARD FS THREADED

51473

51453

CAPACITY BARREL LENGTH



GI STANDARD FS HC

CAPACITY BARREL LENGTH 45ACP



GI STANDARD CS

45ACP



GI STANDARD MS

CAPACITY BARREL LENGTH



GI STANDARD FS

38 SUPER

DURABLE 70 SERIES DESIGN.

The GI series provides a wide range of options in caliber, finish and size, making it one of our most versatile and durable options at a price that welcomes the budget of any prospective 1911 buyer. The frame and slide are built from 4140 steel and include button rifled barrels. Plus, each pistol is hand fitted and inspected to strict tolerances.



GI STANDARD FS



GI STANDARD FS NICKEL

38 SUPER



GI STANDARD FS MATTE NICKEL (9)

45ACP



GI STANDARD FS NICKEL

45ACP





BBR 3.10 9MM



BBR 3.10

ITEM CODE 51577 45ACP 3.1"



GI STANDARD "BABY ROCK"

CALIBER CAPACITY BARREL LENGTH



L1380

ITEM CODE CALIBER CAPACITY BARREL LENGTH 56798 3.55"

DON'T LET THE SIZE FOOL YOU.

What does decades building the world's most reliable, well-optioned, no-nonsense 1911s looked like? The answer is a 51912 BBR Standard. Since then, it has expanded into our full lineup of concealed-carry options known as the "Baby Rock" series.

While engineered for carry and storage in the smallest form, the Baby Rock series is built with all the right options for a functional personal defense firearm. It's caliber choices include 45ACP, 380ACP and 9mm with capacities of 7, 8 and 10. It's all backed by our steadfast handson quality control.

Don't let the name fool you. This is no baby.







THE XT SERIES DELIVERS. TRY IT TO BELIEVE IT.

Go from basic to badass with Rock Island Armory's XT series. We took its original one-caliber design and cranked it up to a well-optioned, high quality, multicaliber force to be reckoned with.

The XT series is engineered with a pinned solid state barrel design and delayed blow back slide that rivals accuracy. The 22MAG series is backed by Rock Island Armory's closely managed and hand-fitted quality process.

Need extra? Get XTra.



XT 22 STANDARD COMBO

CALIBER CAPACITY BARREL LENGTH 22LR/45ACP 10/8



XT 22 MAGNUM

ITEM CODE

CALIBER 22MAG



XT 22 MAGNUM TARGET

CAPACITY BARREL LENGTH



XT 22 MAGNUM PRO

CAPACITY BARREL LENGTH ITEM CODE CALIBER





PERFORM AT COMPETITION LEVEL RIGHT OUT OF THE BOX.

The master gunsmiths of the Medallion shop deliver a perfectly harmonized match class 1911 straight to your dealer ready for competition and without the risk of time and error.

The popular Pro Match Series is the product of decades of 1911 knowledge and mastery into the Medallion shop.

Many who purchase a 1911 - in any form, look for a local or national gunsmith to perform the finishing touches on their factory pistol to turn it into a match class race gun.

This takes time, incurs uncertain cost and voids any warranty. With thousands of Rock quality frames, slides and parts to choose from, the Medallion shop master gunsmiths have a distinct advantage in being able to marry and tune the best components that will perform with total perfection. This series includes caliber choices of 45 ACP, 40 S&W, 10mm and 9mm.



PRO UTLRA MATCH 6"

TEM CODE CALIBER CAPACITY BARREL LENGTH
1529 45ACP 8 6"



PRO ULTRA MATCH 5" FS

ITEM CODECALIBERCAPACITYBARREL LENGTH5143445ACP85"



PRO ULTRA MATCH HC

TEM CODECALIBERCAPACITYBARREL LENGTH66459MM175"



PRO ULTRA MATCH 6"

I CODE CALIBER CAPACITY BARREL LENGTH
08 10MM 8 6"



PRO ULTRA MATCH HC

ITEM CODE CALIBER CAPACITY BARREL LENGTH
51738 40S&W 16 5"



PRO ULTRA MATCH 6" HC "BIG ROCK"

TEM CODE CALIBER CAPACITY BARREL LENGTH





M200

CAPACITY BARREL LENGTH



M206

ITEM CODE

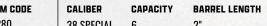
CALIBER CAPACITY BARREL LENGTH



M206 SPURLESS MATTE NICKEL

38 SPECIAL 6

CALIBER CAPACITY BARREL LENGTH



M206 SPURLESS

38 SPECIAL 6

CA) CALIFORNIA COMPLIANT MA) MASSACHUSETTS COMPLIANT MD) MARYLAND COMPLIANT



Whether you're an experienced shooter or just starting out, our semi-automatic and bolt action rifles will exceed your expectations. With Rock Island Armory's 22TCM and 22LR rifles, you'll experience precision, power, and unmatched performance. Rock Island Armory is here to deliver the perfect combination of quality and affordability, so you can have the best shooting experience possible.



M22 TCM BA

51108

ITEM CODE CALIBER CAPACITY BARREL LENGTH 22TCM



YTA SA RIFLE

ITEM CODE 51158 CALIBER BARREL LENGTH 22LR



M22 TCM TACTICAL

BARREL LENGTH CALIBER



YTA BA RIFLE

ITEM CODE BARREL LENGTH 51168 22LR





VRF14

CODE	CALIBER	CAPACITY	BARREL LENGTH	
4	12GA	5	14"	

// Option with full stock and 20" barrel also available.



VRPF14

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ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
VRPF14	12GA	5	14"



PF14

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH	
PF14	12GA	5	14"	



HOME TO INNOVATION IN AMERICAN-MADE PREMIUM FIREARMS.

Amscor and Rock Island Armory's expansion into the U.S. market in 1985 was only the start. Now, we have RIA-USA added into our family of brands as our commitment to excellence continues with the launch of our line of premium firearms made entirely on U.S. soil.

Like all Rock Island Armory products, RIA-USA products are backed by our industry-leading Limited Lifetime Warranty.

We have big plans to turn the shooting sports industry on its head and we appreciate you being along for the ride.

Hang on... we're just getting started.



A PERFECT 10.

Introducing the RIA 5.0E – the "E" stands for enhanced. That means NEW optics cuts and plates for easy customization and an updated barrel that's crafted with improved materials and slide geometry. It features aggressive serrations for easier manipulation. Combine this with an upgraded elite-series finish, and you have improved performance with a whole lot of visual appeal with attitude. Hand crafted for the ultimate in fit and finish, it's our masterpiece. A perfect 10.



RIA5.0E

ITEM CODE	CALIBER	CAPACITY	BARREL LENGT
RIA5.0E	9MM	17	5"



RIA5.0E CUSTOM "GREY GHOST"

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH	
C.RIA5.0E	9MM	17	5"	



RIA5.0 STANDARD

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH	
RIA5.0 Standard	9MM	17	5"	

ROCK ISLAND ARMORY'S MOST VERSATILE, ALL-AROUND 1911

New to the RIA-USA family for 2025 is the versitile TAC Ultra. Impressive power in a package small enough to maneuver in tight spaces, the TAC is sure to be a welcome addition to your self-defense arsenal.



TAC ULTRA FS

ITEM CODECALIBERCAPACITYBARREL LENGTH5716645ACP85"



TAC ULTRA FS

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH	
57166AOS	45ACP	8	5"	



TAC ULTRA FS HC

ITEM CODECALIBERCAPACITYBARREL LENGTH5717145ACP135"



TAC ULTRA FS HC

ITEM CODE CALIBER CAPACITY BARREL LENGTH
57172 9MM 16 5"



TAC ULTRA FS HC

ITEM CODE	CALIBER	CAPACITY	BARREL LEN
57179	10MM	16	5"



TAC ULTRA FS HC

ITEM CODECALIBERCAPACITYBARREL LENGTH57171AOS45ACP135"



TAC ULTRA FS HC

ITEM CODECALIBERCAPACITYBARREL LENGTH57172AOS9MM165"



TAC ULTRA FS HC

ITEM CODE	CALIBER	CAPACITY	BARREL LENGTH
57179AOS	10MM	16	5"



STRIKER-FIRED PISTOL FANS, REJOICE.

The STK Series is turning heads among striker-fired pistol fans. Equipped with aluminum frames and grips that add enough weight to reduce felt recoil, but are still light weight and comfortable enough to carry all day.

Chambered in 9MM with a 17-round capacitiy. And featuring grips angled like a 1911 to give you greater control. The STK Series gives you all the advantages of metal, for the price of polymer.



STK100 ULTRA

CAPACITY

BARREL LENGTH



STK150



STK200

CAPACITY



AMMO DESIGNED FOR THE WAY YOU SHOOT.

THE REAL PROPERTY.

9mm 124 GR FULL METAL JACKET



Engineered for precision and dependability since 1952, Armscor Ammo delivers superior performance for shooters of all skill levels. Manufactured to exacting standards, our ammunition ensures consistent accuracy, reduced recoil, and smooth cycling in every shot. Whether shooting competitively, in the field, or protecting your home, Armscor Ammo offers a winning combination of reliability and affordability, giving you the confidence to excel in any shooting scenario.



CENTERFIRE PISTOL

CALIBER	GRAIN WEIGHT	BULLET STYLE	VELOCITY MUZZLE
22TCM	40	JHP	2100
22TCM9R™	39	JHP	2000
380ACP	95	FMJ	945
9MM	115	FMJ	1100
9MM	124	FMJ	1090
9MM	124	JHP	1068
9MM	147	FMJ	850
10MM	180	FMJ	1150
32ACP	72	FMJ	908
38 SUPER	125	FMJ	1050
38 SPECIAL	158	FMJ	945
357MAG	125	FMJ	1578
357MAG	158	FMJ	1250
40S&W	180	FMJ	950
40S&W	180	JHP	950
44MAG	240	SWC	950
45ACP	230	FMJ	825
45ACP	230	FMJ	1088
45LC	225	LEAD	800
50AE	300	XTP	1250
500S&W	300	XTP	1195

































CENTERFIRE RIFLE

CALIBER	GRAIN WEIGHT	BULLET STYLE	VELOCITY MUZZLE
223REM	55	PSP	3100
223REM	55	FMJ	3100
223REM	55	VMAX	3000
223REM	62	FMJ	3000
223REM	62	PSP	2850
300 BLACKOUT	147	FMJ	3000
300 BLACKOUT	208	AMAX	1150
300 BLACKOUT	220	HPBT	1016
308WIN	147	FMJ	2700
308WIN	168	HPBT	2500
30 M1 CARBINE	110	FMJ	1450

RIMFIRE

CALIBER	GRAIN WEIGHT	BULLET STYLE	VELOCITY MUZZLE
22LR HVHP	36	HOLLOW	1265
22LR SVSP	40	SOLID	1135
22 MRF	40	JHP	1875

HUNTING

CALIBER	GRAIN WEIGHT	BULLET STYLE
223REM	55	VG
22-250	55	VG
243	90	AB
270	140	AB
7MM	160	AB
7MM	175	AB
30-30	170	FP
308	165	AB
30-06	165	AB
300WSM	165	AB
300WM	165	AB
300WM	180	AB
300WBY	180	AG
300RUM	180	AB
338MAG	225	AB
375HH	300	AB
45-70	300	JHP





BRASS

Kick some brass with a variety of high-grade cases that are precision engineered. They're ready to load and give you reliable performance every time you pull the trigger.

+ 22TCM U/P

+ 38 Super U/P

+ 45LC U/P

+ 300AAC U/P

+ 308/7.62*51 U/P

+ 380ACP U/P

+ 357Mag U/P + 40S&W U/P

+ 45ACP U/P

+ 30M1 U/P

+ 9mm U/P + 38 SPL U/P

+ 10mm U/P

+ 223/5.56 U/P

BULLETS

Our bullets are made with pride to deliver performance down range with each shot. Known for precise tolerances, each load is built for accuracy.

+ 22TCM 40gr JHP

+ 38/357 158gr FMJ

+ 30M1 100gr FMJ

+ 223 62gr FMJ

+ 380ACP 95gr FMJ + 9mm 115gr FMJ

+ 9mm 124gr FMJ

+ 38/357 125gr FMJ + 40S&W/10mm 180gr FMJ

+ 45ACP 230gr FMJ

+ 223/5.56 55gr FMJ

+ 308/7.62 147gr FMJ











// MAGAZINES You'll never think twice when you have a reliable magazine

No matter what you shoot, we have you covered.



TO SEE ALL AVAILABLE ACCESSORIES GO TO







THE INDUSTRY'S MOST RIDICULOUS WARRANTY.

We have a ridiculous amount of confidence in our products. So much so that we offer a Limited Lifetime Warranty for as long as you own your gun. Ridiculous? Maybe. But we want you to be a customer for life.

